

Flex Bench MAX System



Includes

Assembly Table



Router Table



Table Saw



Tool Tray & Knobs



Connector Kit



Extension Tables (4)



Extension Supports (8)



Ext. Table Brace



Router Plug



Flex Bench SawStop System



Includes

Assembly Table



Router Table



Saw Stop Table



Tool Tray & Knobs



Connector Kit



Extension Tables (4)



Extension Supports (8)



Ext. Table Brace



Router Plug



READ FIRST

1) Layout pieces before assembly

**Example of possible Flex Bench System set up*



2) Set-up saw horses first with bottom placed on top.

3) NOTE: The Router & Assembly modules are square.

4) When laying out your sides, consider the placement of the cam side in relation to Router and Blue Dogs. We recommend the cam side be perpendicular to the Router Plate.

5) Hole will need to cut in bottom piece to accommodate your Router. See example on page 3

READ FIRST



Flex Router Bench Instructions

BEFORE ASSEMBLY:
Cut hole in bottom base if needed
for your Router

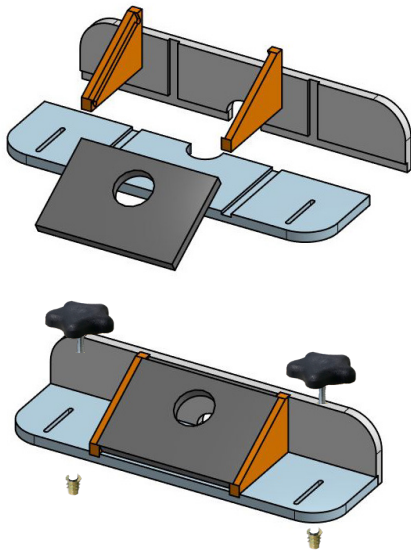
Parts Included:

- 2 - Saw Horses ●
- 1 - Saw Horse Connector ●
- 1 - Router Plug (with magnets) ●
- 1 - Router Plug Support ●
- 1 - Cam Side Piece ●
- 3 - Open Side Pieces ●
- 1 - 32³/₄" x 32³/₄" Top ●
- 1 - 32³/₄" x 32³/₄" Bottom ●

Hardware Kit

- 2 - 1/4-20 threaded inserts
- 4 - Saw Horse Feet
- 4 - KK.250 Screws

Router Fence



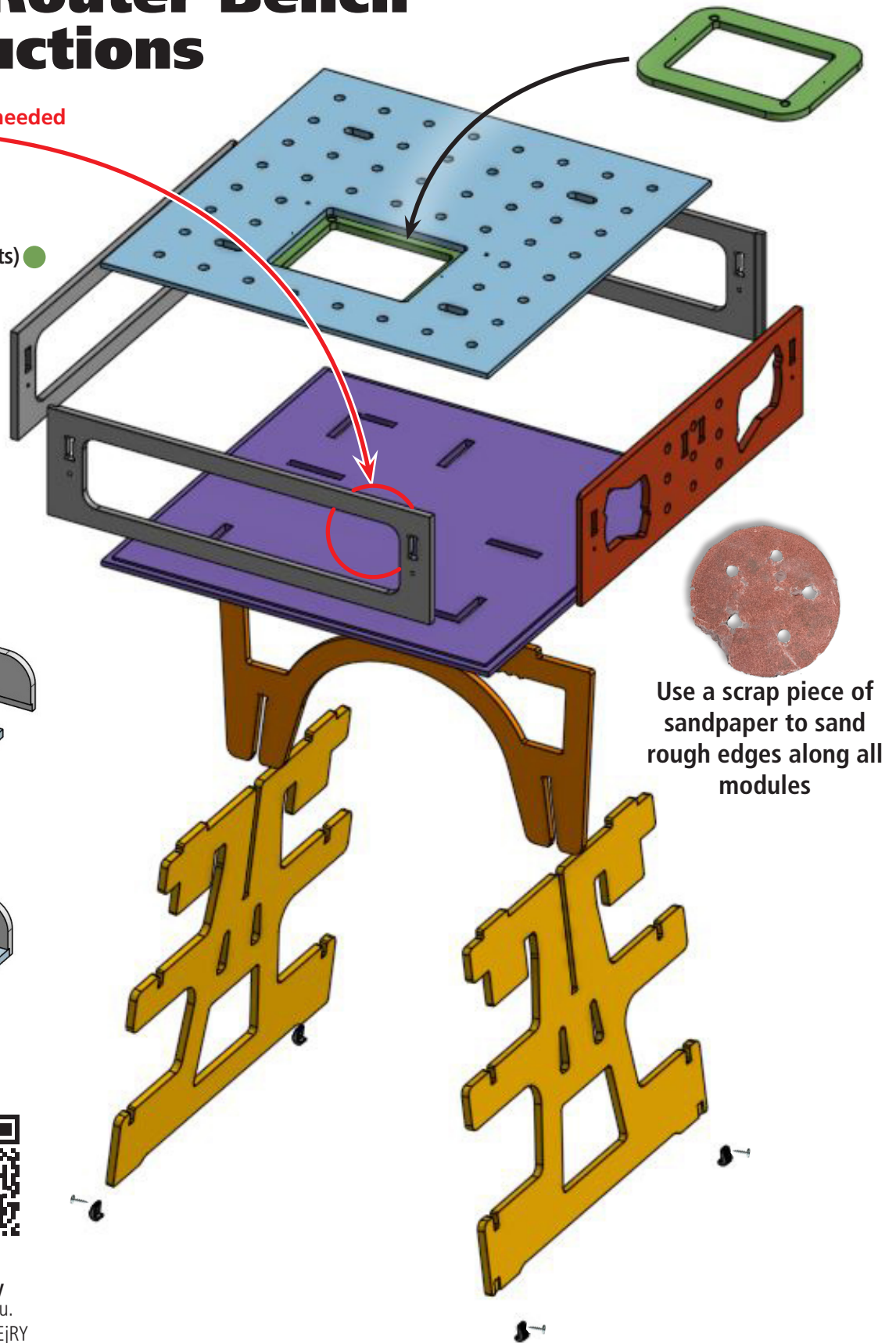
**Scan for
Instructions:**



Router Fence
Assembly
<https://youtu.be/31-w5eNpCkv4>



Bench
Assembly
https://youtu.be/49mKb_1EjRY










Use a scrap piece of
sandpaper to sand
rough edges along all
modules



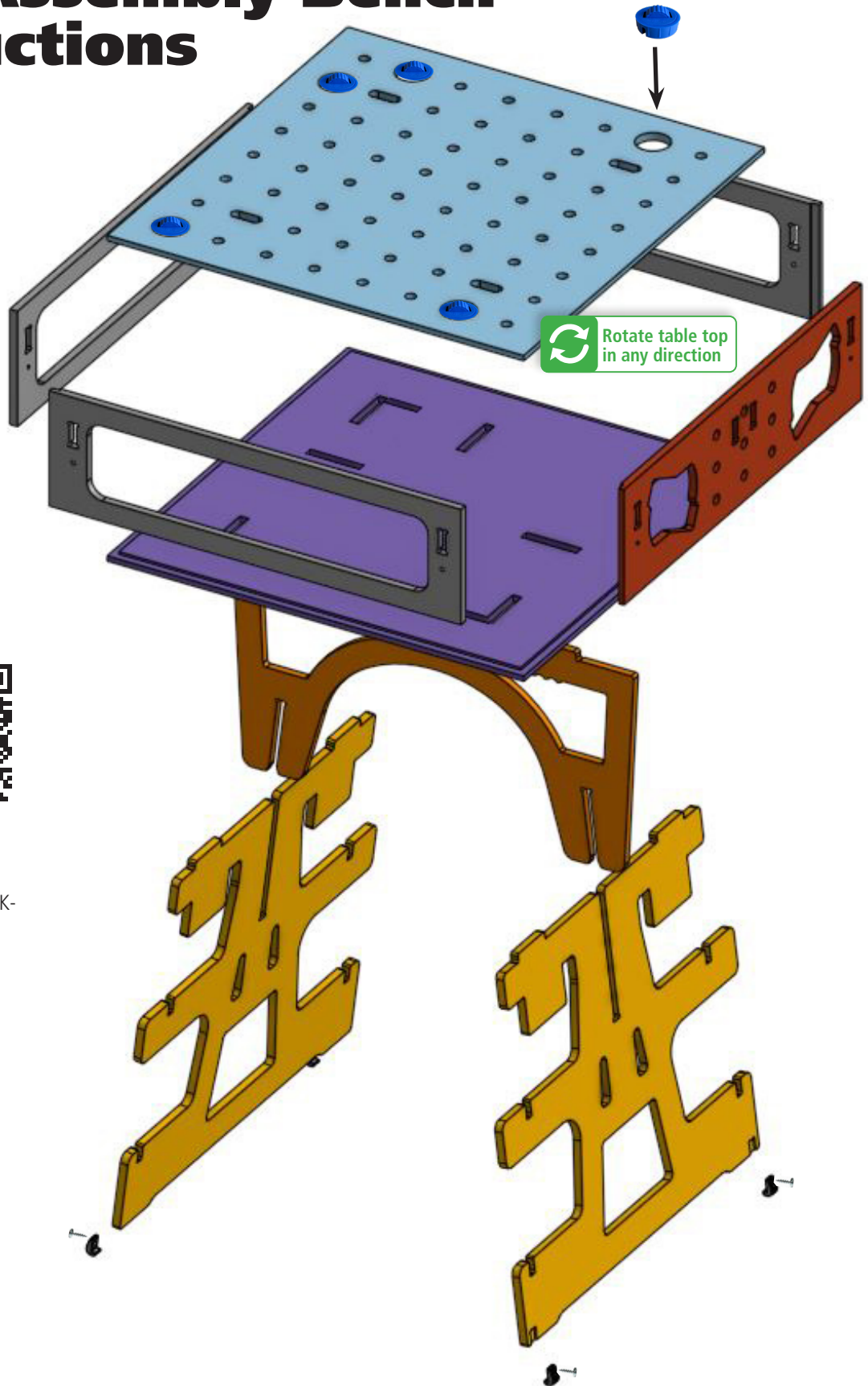
Flex Assembly Bench Instructions

Parts Included:

- 2 - Saw Horses 
- 1 - Saw Horse Connector 
- 5 - Blue Dogs 
- 3 - Open Sides Pieces 
- 1 - Cam Side Piece 
- 1 - 32 $\frac{3}{4}$ " x 32 $\frac{3}{4}$ " Top 
- 1 - 32 $\frac{3}{4}$ " x 32 $\frac{3}{4}$ " Bottom 

Hardware Kit

- 4 - Saw Horse Feet
- 4 - KK.250 Screws



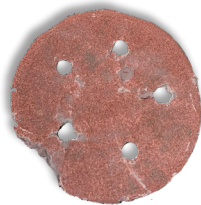
Scan for Instructions:



Bench Assembly
https://youtu.be/49mKb_1EjRY



Blue Dog
https://www.youtube.com/watch?v=_27kKK-fOZEw&t=1s



Use a scrap piece of sandpaper to sand rough edges along all modules



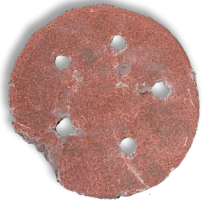
Flex Table Saw Module Instructions

Parts Included:

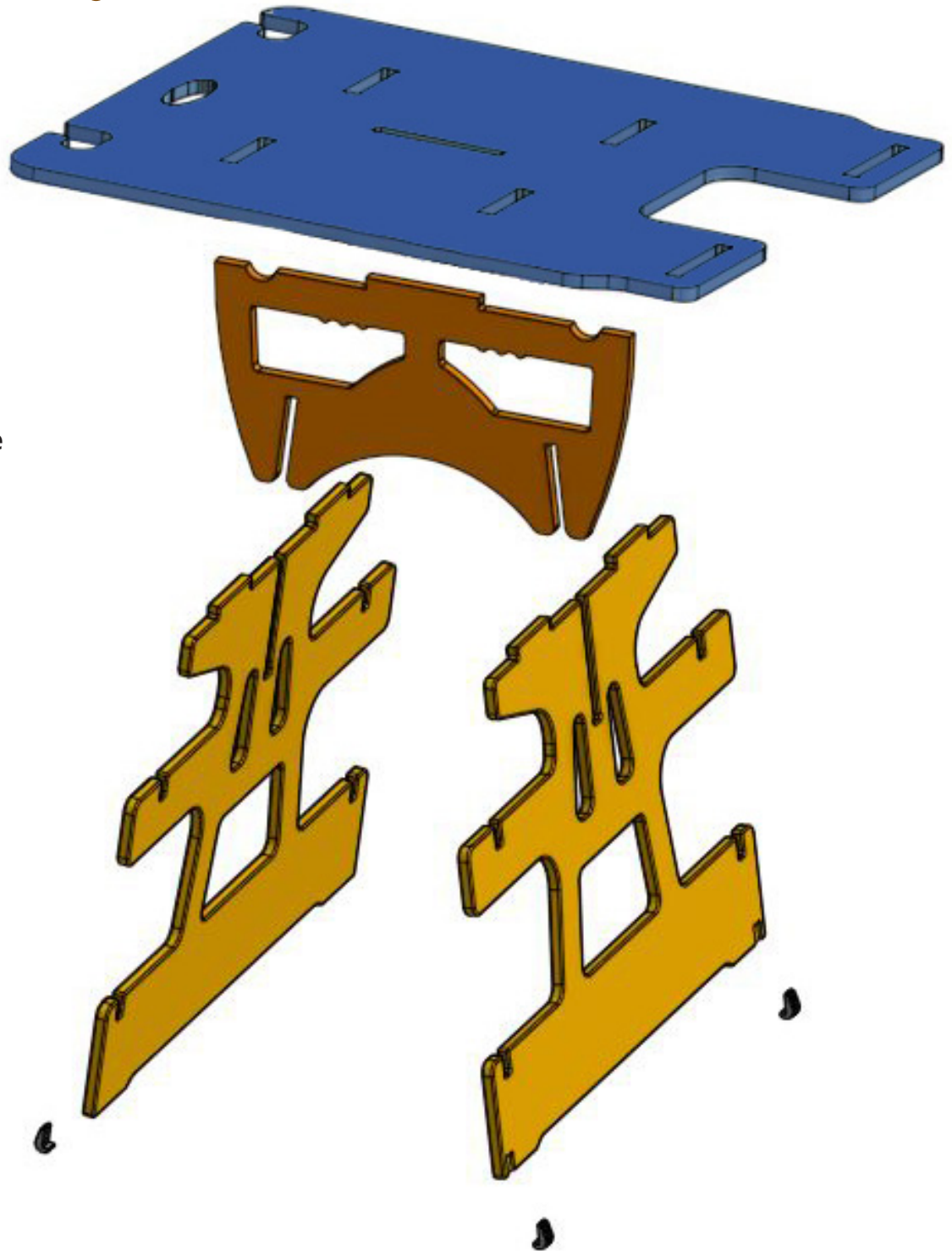
- 2 - Table Saw Horses 
- 1 - Table Saw Horse Connector 
- 1 - Table Saw Top 

Hardware Kit

- 4 - Saw Horse Feet
- 4 - KK.250 Screws

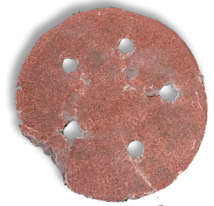


Use a scrap piece of sandpaper to sand rough edges along Flex Tool Tray Module








Flex Table Saw & Saw Stop Module Instructions



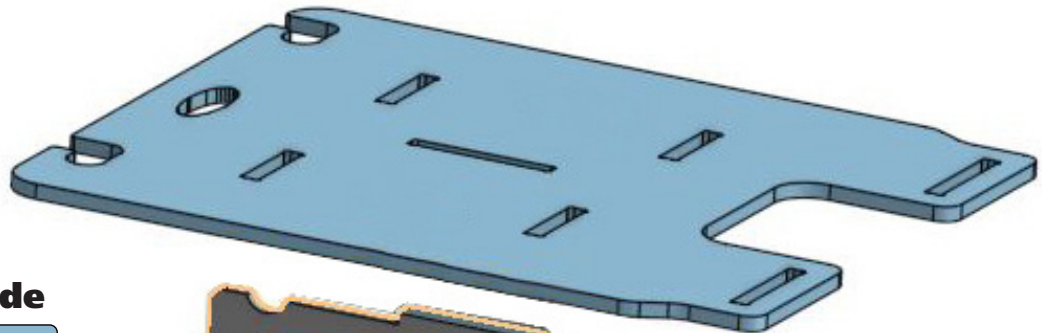
Use a scrap piece of sandpaper to sand rough edges along all modules

Parts Included:

- 2 - Table Saw Horses 
- 1 - Table Saw Horse Connector 
- 1 - Table Saw Top 

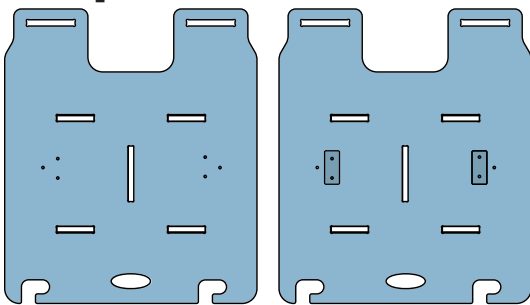
Hardware Kit

- 4 - Saw Horse Feet
- 4 - KK.250 Screws
- 2 - Wood Blocks with SpeedTape
- 2 - Screws
- 2 - Knobs
- 1 - Strip of Fastcaps

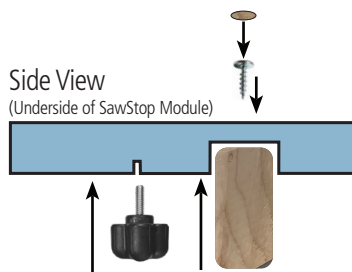


Top Side

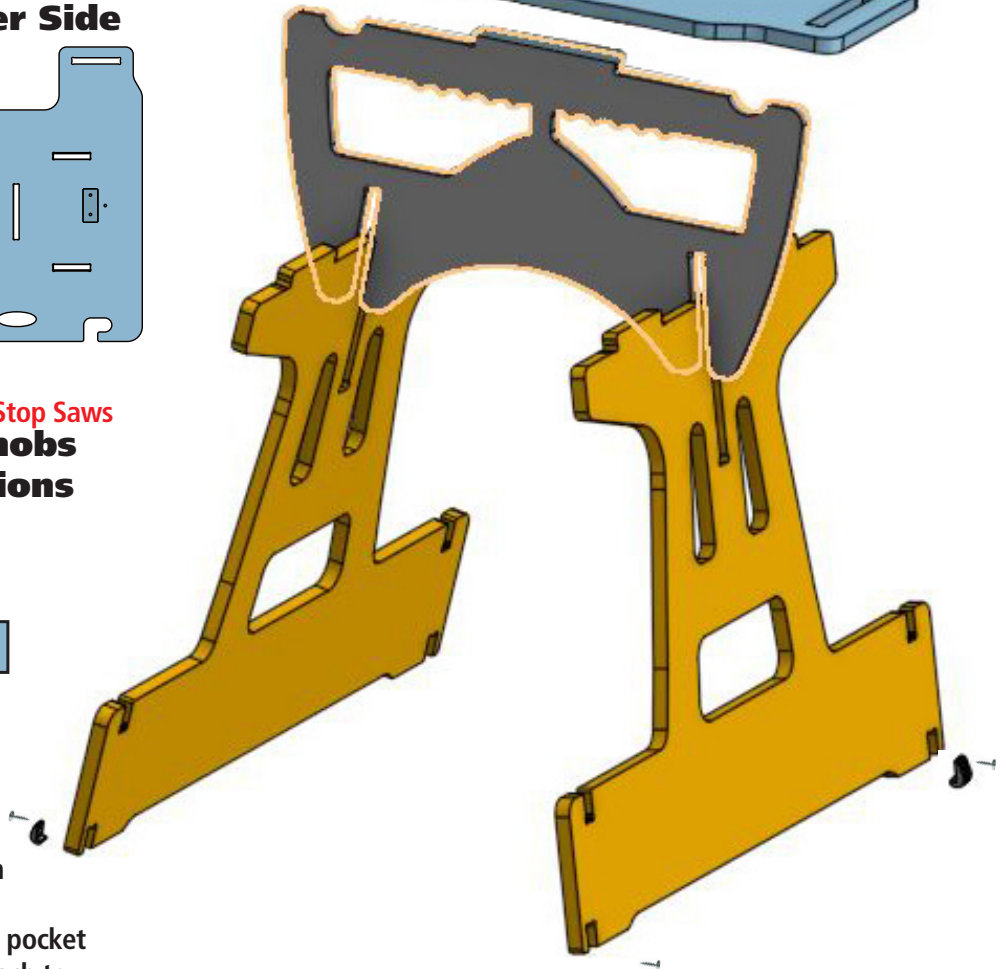
Under Side



Instructions below are only for SawStop Saws
**Wood blocks and knobs
installment instructions**



- Thread knob into small pre-drilled hole
- Remove SpeedTape liner from Wood Block and adhere inside pre-drilled rectangular pocket
- Use PowerHead screws to attach to Wood Block to SawStop and place Fastcaps over the screw head to have a finished look





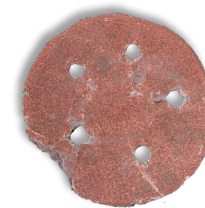
Flex Tool Tray Module Instructions

Parts Included:

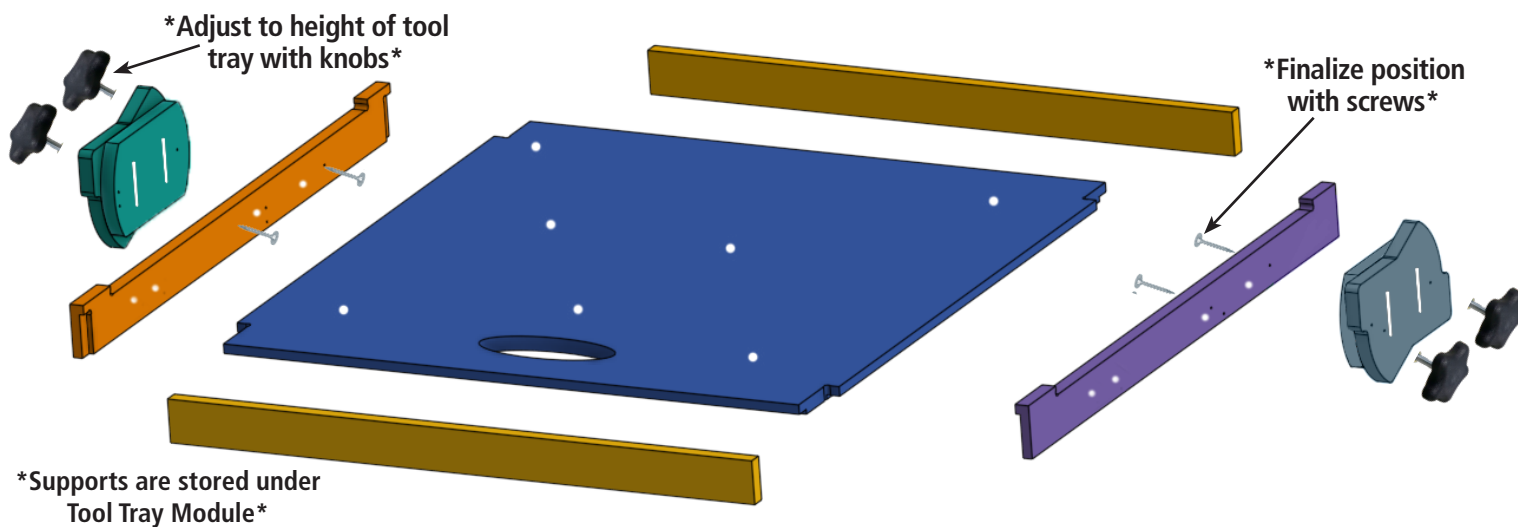
- 1 - Tool Tray Table 
- 1 - Cam Lock Left 
- 1 - Cam Lock Right 
- 2 - Tool Tray H Sides 
- 1 - Tool Tray V Side Left 
- 1 - Tool Tray V Side Right 

Hardware Kit

- 1.5" PowerHead Screws
- Knobs
- 1 - Torx Bit (T20)



Use a scrap piece of sandpaper to sand rough edges along all modules



Scan for Instructions:



Tool Tray Module Assembly
<https://youtu.be/tDeGKUcM3LQ>



New & Improved Flex Bench
<https://youtu.be/5oMhJFgpDIk>



Flex Extension Table Module Instructions

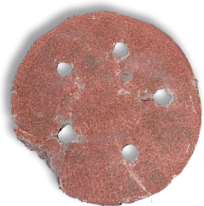
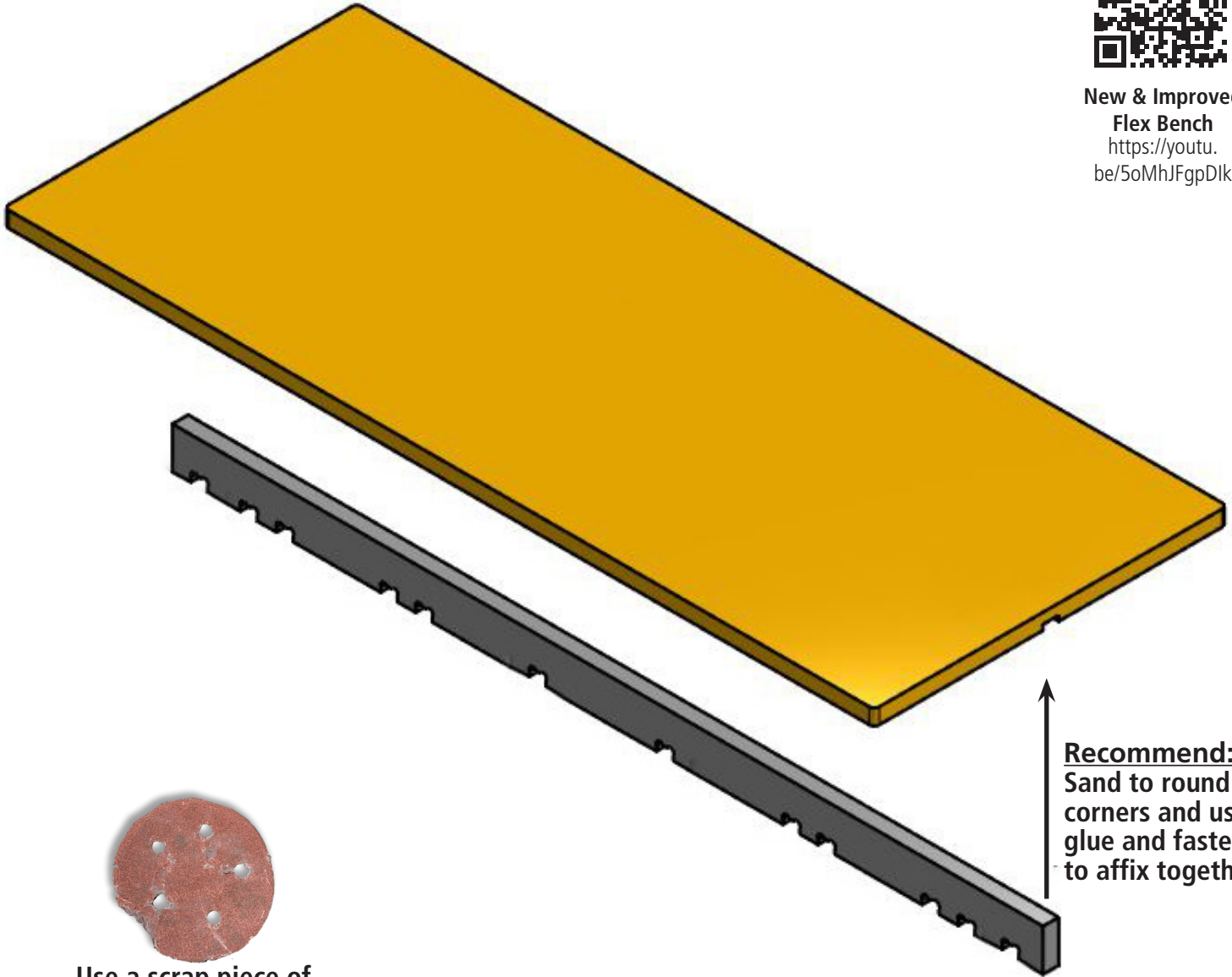
Parts Included:

- 2 - Extension Table Tops ●
- 2 - Extension Table Supports ●

Scan for Instructions:



New & Improved
Flex Bench
<https://youtu.be/5oMhJFgpDlk>



Use a scrap piece of sandpaper to sand rough edges along all modules

↑
Recommend:
Sand to round corners and use glue and fasteners to affix together



Flex Extension Table Brace & Module Placement Instructions

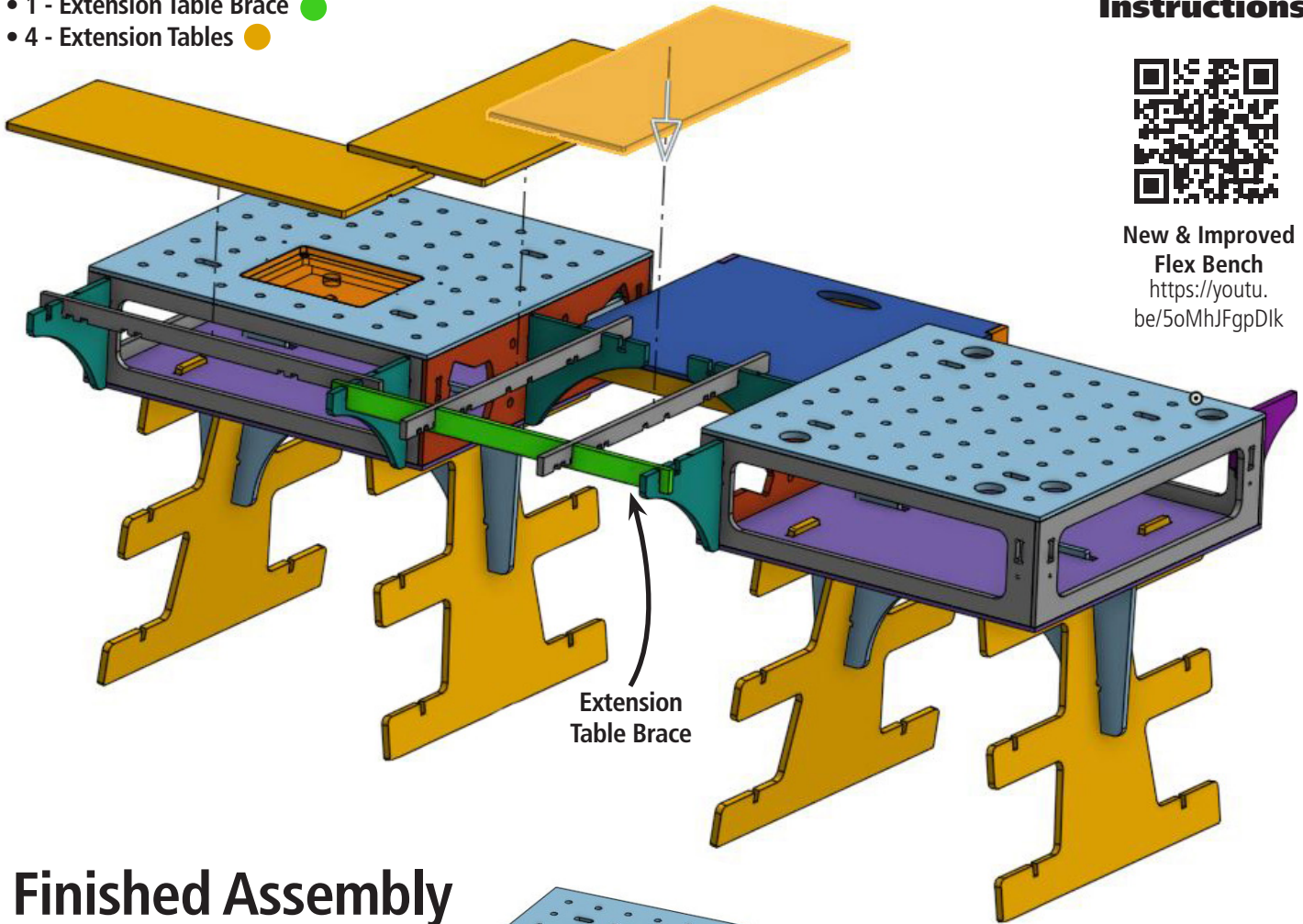
Parts Included:

- 1 - Extension Table Brace ●
- 4 - Extension Tables ●

Scan for Instructions:



New & Improved
Flex Bench
<https://youtu.be/5oMhJFgpDlk>



Finished Assembly

Extension Table Modules can be moved and placed wherever you would like

